

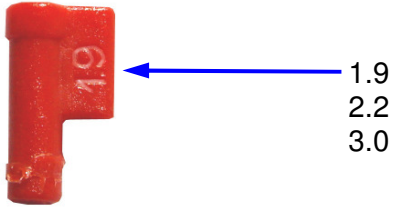
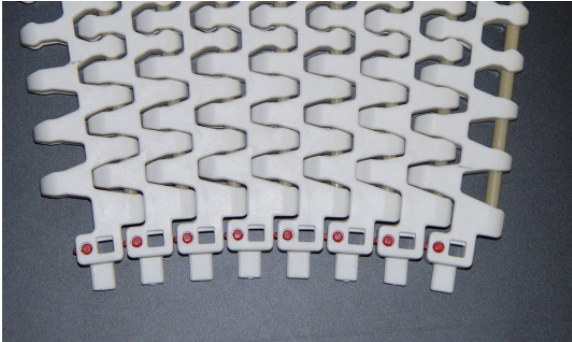
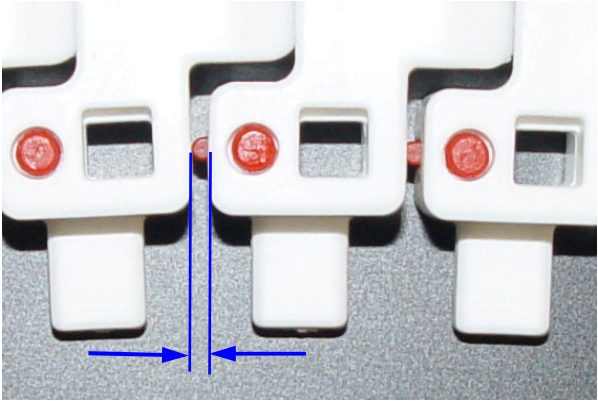
Installation Instructions HabasitLINK®

For belts M2544 Tight Radius 1” and M2544 Radius Grip Top 1” with collapse factor plugs

Please find full installation guide on www.habasit.com

Radius belts run smoothly in curves at an accurate conveyor inside radius. With M2544 radius plugs the collapse factor and thus the belt radius can be adjusted to the actual radius of an existing conveyor. Please find the achievable collapse factors in the product data sheets (PDS) on www.habasit.com

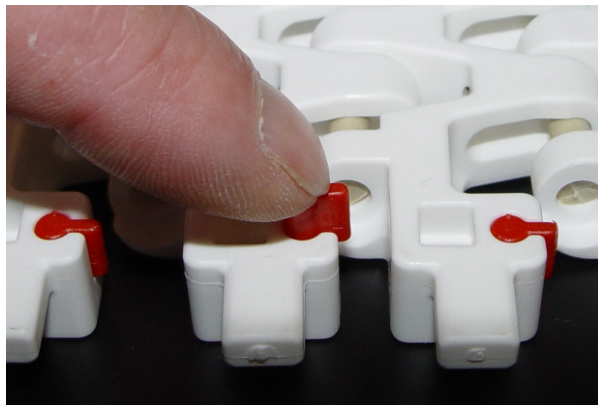
The plugs can be used for M2544 Tight Radius 1” and M2544 Radius GripTop 1” but not for the MTW (mold to width) belt types.

	<p>3 size of plugs are available for collapse factor adjustments:</p> <ul style="list-style-type: none"> • 1.9 • 2.2 • 3.0 <p>The according size is molded into the plug see picture</p>
	<p>Assembled belt with plug adjustments. Plugs are required at the inside radius. In case more curves with opposite travel direction are needed, plugs are required at both edges.</p>
	<p>Plugs do limit the belt collapsing. The belt radius can be adjusted to the actual conveyor radius.</p>

Plug assembly



Insert the plugs at **reverse side** into the round openings



Push the plugs manually or by hammer until they are flush with belt reverse surface.

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